



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1307
Job Sheet 212922



Part No: 647.1307

Job Qty: 1 pcs

Part Name: EC145 T2 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: ~~12/21/20~~ *oct. 26*

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 647.1307 REV E IPP REV:A 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:B 18.05.02 AS PER REV:E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/21/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		DAS
							Packaging 1 - 4		80
							Packaging 1 - 5		9-89
							Packaging 1 - 6		OCT 28 2020
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S308971



Part: 647.1307

Job No: 212922

Serial No/Batch: S308971

Revision: E

Inspector:

Exp Date:

Instructions: FAA STC SR02290LA 16/06/14, TC STC LoA R

Plex 9/9/20 10:42 AM Dart.Renwick.Jennifer

120	QC 4	1 pcs	12/21/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	12/21/20	0.00 0.00	QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
135	DC - 1 - B4B	1 pcs	12/21/20	0.00 0.00	Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	DAS
					Packaging 3 - 24 - B4B	72
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
					DC - 1 - B4B	21
					DC - 2 - B4B	9-89

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140 QC 21 - SA

1 pcs

12/21/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

QC 21 - SA - 28

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.1307 Location: EXPIRY DATE OF: RTV Loctite 598:

MAGNOBOND 6398 PART 1: MAGNOBOND 6398 PART 2: SEALANT

PR-1425: ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND

PART2 AND SEALANT PR-1425 ***

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1307

140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

(017856)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
EXP → 600.0990 10/07/2021	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306325 ✓
EXP → 600.0991 10/07/2021	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306327 ✓
EXP → 600.1012 6/5/2021	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304849 ✓
EXP → 601.2045 8/20/2022	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317 ✓
601.2999 ✓	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5305213 ✓
601.3004 ✓	26S8-11 Camloc Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5298111 ✓
601.3005 ✓	2600-L-W Camloc Retainer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124751 ✓
SC 601.3011 ✓	P-Seal	3 ft (3 ea)	110-Packaging 1 - Pick Kit	5098874 ✓
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5303073 ✓
647.1402 ✓	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5307375 ✓
647.1403 ✓	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5307320 ✓
647.1601 ✓	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5306554 ✓
647.1602 ✓	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5307193 ✓
647.1610 ✓	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992 ✓
647.1703	Skid Deflector Assembly	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5308731 ✓
647.1810 ✓	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100801 ✓
647.1811 ✓	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758 ✓
647.1812 ✓	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5270825 ✓
647.1813 ✓	Angle	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5125082 ✓
647.1814 ✓	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5012454 ✓
647.1815 ✓	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100789 ✓
647.1816 ✓	Support LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125082 ✓
647.1817 ✓	Support RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5026952 ✓
647.1818 ✓	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101874 ✓
647.1910 ✓	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	592226 ✓
647.1911 ✓	Bracket RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125082 ✓
647.1912 ✓	Bracket LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5266750 ✓
647.1913 ✓	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035 ✓
647.1914 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859 ✓
647.1915 ✓	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100793 ✓
647.2010 ✓	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5300087 ✓
647.2011 ✓	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5299955 ✓
647.2112 ✓	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5126019 ✓
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304864 ✓
647.2201 ✓	Cross Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5132104 ✓
647.2510 ✓	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5305234 ✓
647.2511 ✓	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5304463 ✓
647.3201 ✓	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276443 ✓
26R16-1 ✓	Camloc Receptacle - 601.3006	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5287888 ✓
90965A160 ✓	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5304336 ✓
91292A080 ✓	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5300475 ✓
93475A270 ✓	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5300476 ✓
93625A300 ✓	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5300383 ✓
AN3-11A ✓	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5301606 ✓
AN3-15A ✓	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5298099 ✓
AN3-4A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5303869 ✓

AN3C10A ✓	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S301281 ✓
AN4CH6A ✓	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S134680 ✓
CCR264SS-3-03 ✓	Cherry Rivet see item CCR264SS3-3	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S258468 ✓
CCR264SS3-04 ✓	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S301019 ✓
CCR274SS-3-03 ✓	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S135470 ✓
CR3213-4-2 ✓	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S249574 ✓
CR3213-4-3 ✓	Rivet, Cherry	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	S228651 ✓
CR3213-4-4 ✓	Rivet, Cherry	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S253020 ✓
CR3213-4-5 ✓	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S264510 ✓
CR3213-4-6 ✓	Rivet	11 Ea (11 ea)	110-Packaging 1 - Pick Kit	S250558 ✓
CR3213-4-7 ✓	Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	M126320-12 ✓
CR3213-4-8 ✓	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S240533 ✓
CR3213-6-6 ✓	Rivet (601.2995)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	123785-45 ✓
LN9023A8-1.4544.9 ✓	Lock Tab	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S301496 ✓
LN9037-08018 ✓	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	S257886 ✓
MS21042-08	Use Ms21042L08 ✓	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S287749 ✓
MS21042-3 ✓	Nut use MS21042L3 per QSI 017	46 Ea (46 ea)	110-Packaging 1 - Pick Kit	S160258 ✓
MS21042L4 ✓	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S248133 ✓
MS21047-3 ✓	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S306370 ✓
MS21266-2N ✓	Grommet	1,1000 Ea (1.1 ea)	110-Packaging 1 - Pick Kit	S249217 ✓
MS24694-C52 ✓	Screw	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S301255 ✓
MS27039-08-07 ✓	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S044221 ✓
MS27039-08-13 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S299991 ✓
MS27039-1-07 ✓	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S294750 ✓
MS27039-1-10 ✓	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S284015 ✓
MS27039-1-14 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S F124326-2 ✓
MS27039-1-15 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S166857 ✓
MS27039-1-17 ✓	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S248039 ✓
MS27039-1-20 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S182772 ✓
MS27039C1-06 ✓	Screw (601.2459)	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	S301279 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	104 Ea (104 ea)	110-Packaging 1 - Pick Kit	S302479 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S304828 ✓
NAS1149FN832P ✓	Washer (AN960-8)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S304796 ✓
NAS1834C3-300 ✓	Insert	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	M128686 ✓
NAS6604-66 ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S302081 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	26R16-1	2	32	0
	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	36	0
	601.2045	1	9	0
	601.2999	3	37	0
	601.3004	2	10	0
	601.3005	2	22	0
	601.3011	3	90	0
	647.0112	8	60	0
	647.1402	1	2	0
	647.1403	1	2	0
	647.1601	1	8	0
	647.1602	1	13	0
	647.1610	1	13	0
	647.1703	2	3	0
	647.1810	1	43	0
	647.1811	2	30	0
	647.1812	13	190	0
	647.1813	2	28	0
	647.1814	1	30	0
	647.1815	1	17	0
	647.1816	1	11	0
	647.1817	1	11	0
	647.1818	1	38	0
	647.1910	4	19	0
	647.1911	1	2	0
	647.1912	1	11	0

647.1913	1	30	0
647.1914	1	20	0
647.1915	1	24	0
647.2010	2	8	0
647.2011	2	8	0
647.2112	1	6	0
647.2113	1	4	0
647.2201	1	4	0
647.2510	4	38	0
647.2511	4	37	0
647.3201	1	16	0
90965A160	3	36	0
91292A080	4	4	0
93475A270	8	3	0
93625A300	4	11	0
AN3-11A	12	96	0
AN3-15A	5	84	0
AN3-4A	2	101	0
AN3C10A	2	6	0
AN4CH6A	1	39	0
CCR264SS-3-03	12	287	0
CCR264SS3-04	12	42	0
CCR274SS-3-03	4	145	0
CR3213-4-2	2	242	0
CR3213-4-3	22	407	0
CR3213-4-4	4	199	0
CR3213-4-5	8	256	0
CR3213-4-6	11	266	0
CR3213-4-7	16	97	0
CR3213-4-8	12	101	0
CR3213-6-6	8	16	0
LN9023A8-1.4544.9	8	3	0
LN9037-08018	8	166	0
MS21042-08	5	0	0
MS21042-3	46	341	0
MS21042L4	4	1,918	0
MS21047-3	12	173	0
MS21266-2N	1	25	0
MS24694-C52	10	50	0
MS27039-08-07	1	225	0
MS27039-08-13	4	81	0
MS27039-1-07	3	160	0
MS27039-1-10	6	367	0
MS27039-1-14	4	374	0
MS27039-1-15	4	103	0
MS27039-1-17	2	100	0
MS27039-1-20	4	70	0
MS27039C1-06	18	10	0
NAS1149F0332P	104	2,114	0
NAS1149F0432P	8	380	0
NAS1149FN832P	10	1,868	0
NAS1834C3-300	2	96	0
NAS6604-66	4	13	0

Part Specifications

Specifications could not be found.

Plex 9/9/20 10:42 AM Dart.Renwick.Jennifer